SECTION 1: IDENTIFICATION

1.1. Product Identifier
Product Form: Mixture
Product Family: Moderately alkaline aqueous solution
Product Name: HDIS-3B, 3C
Product Description: Heavy-Duty Industrial Heat Transfer Fluid Additive Package
Synonyms: None

1.2. Intended Use of the Product
Inhibitor package for automotive antifreeze or additive package for automotive antifreeze/coolant.

1.3. Name, Address, and Telephone of the Responsible Party
Company
Additives Plus
3412 Pemberton Sq. Blvd.
Suite 2-317
Vicksburg, MS 39180
Tel: 303-916-0639 Fax: 601-714-1602
MSDS on-line: www.additivesplus.com

1.4. Emergency Telephone Number
Emergency Number : CHEMTREC 800-424-9300

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture
Classification (GHS-US)
Skin Corrosion, 1 H314
Eye Damage, 1 H318

2.2. Label Elements
GHS-US Labeling
Hazard Pictograms (GHS-US) :

Signal Word (GHS-US) :
Danger
Hazard Statements (GHS-US) :
H314: Causes severe skin burns and eye damage
H318: Causes serious eye damage
Precautionary Statements (GHS-US) :
Prevention
P260: Do not breathe dust or mists.
P264: Wash hands/ contaminated area thoroughly after handling.
P280: Wear protective gloves, protective clothing, eye protection, face protection.
P201: Obtain special instructions before use.
P202: Do not handle until all safety precautions have been read and understood.
Response
P301 + P330 + P331: IF SWALLOWED: Rinse mouth Do NOT induce vomiting.
P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P363: Wash contaminated clothing before reuse.
P304 + P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P310: Immediately call a POISON CENTER/ Doctor after contact with skin or eyes.
P321: Specific Treatment methods refer to label or SDS.
Precautionary Statements (GHS-US) : P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. P308 + P313: If exposed or concerned get medical attention/advice.

**Storage**
P405: Store locked up.

**Disposal**
P501: Dispose of contents/container in accordance with all local/ regional/ national/ international regulations.

### 2.3. Other Hazards
None Known

### 2.4. Unknown Acute Toxicity (GHS-US)
None of the mixture consists of ingredient(s) of unknown acute toxicity.

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

#### 3.1. Substances
Not applicable

#### 3.2. Mixture

<table>
<thead>
<tr>
<th>Name</th>
<th>Product Identifier (CAS)</th>
<th>% (w/w)</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Deionized Water</td>
<td>7732-18-5</td>
<td>Balance</td>
<td>Not Classified</td>
</tr>
<tr>
<td>Dipotassium Phosphate Anhydrous</td>
<td>7758-11-4</td>
<td>18 – 27%, 39 – 46%</td>
<td>Not Classified</td>
</tr>
<tr>
<td>Potassium Hydroxide</td>
<td>1310-58-3</td>
<td>5 – 5%</td>
<td>Skin Corrosion, 1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Serious Eye Damage, 1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Tox, Oral, 3</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Aquatic, Acute, 3</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Aquatic, Chronic, 3</td>
</tr>
<tr>
<td>Sodium Tetraborate Pentahydrate</td>
<td>12179-04-3</td>
<td>2.5 – 8%</td>
<td>Serious Eye Damage, 1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Reproductive Tox, 1B</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT – Single, Respiratory, 3</td>
</tr>
<tr>
<td>Sodium Nitrite</td>
<td>7632-00-0</td>
<td>5-10%</td>
<td>Oxidizing Solids, 3</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Tox, Oral, 3</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irritation, 2A</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Aquatic, Acute, 1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Aquatic, Chronic, 1</td>
</tr>
<tr>
<td>1H-Benzotriazole, 6(OR7)-methyl-</td>
<td>64665-57-2</td>
<td>5 – 5%</td>
<td>Acute Tox, Oral, 4</td>
</tr>
<tr>
<td>sodium salt</td>
<td></td>
<td></td>
<td>Skin Corrosion, 1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Serious Eye Damage, 1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Aquatic, Acute, 3</td>
</tr>
<tr>
<td>Proprietary Inhibitors</td>
<td>Not Classified</td>
<td>&lt;10%</td>
<td>Not Classified</td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret within the meaning of the OSHA Hazard Communication Standard [29 CFR 1910.1200].

*More than one of the ranges of concentration prescribed by Controlled Products Regulations has been used where necessary, due to varying composition.

### SECTION 4: FIRST AID MEASURES

#### 4.1. Description of First Aid Measures

**General:** Obtain special instructions before use. Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible). Never leave the victim unattended.

**Inhalation:** IF INHALED: Remove person to fresh air and keep comfortable for breathing. Remove to fresh air and keep at rest in a
position comfortable for breathing. Obtain medical attention if breathing difficulty persists.  
**Skin Contact:** IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Drench affected area with water or soap and water for at least 15 minutes. Wash contaminated clothing before reuse. Immediately call a POISON CENTER/Doctor after contact with skin.  
**Eye Contact:** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. Rinse for at least 15 minutes. Immediately call a POISON CENTER/Doctor after contact with eyes.  
**Ingestion:** IF SWALLOWED: Rinse mouth Do NOT induce vomiting. Seek medical attention if irritation is present or persists.  
**4.2. Most Important Symptoms and Effects Both Acute and Delayed**  
**General:** Nausea, Vomiting, Diarrhea, Redness, Irritation  
**Inhalation:** Inhalation of harmful levels of vapors is unlikely due to the relatively low vapor pressure and the relatively low concentrations of ingredients. Destructive to tissues contacted and produces severe burns. The severity of damage and extent of irreversibility increases with length of contact time.  
**Skin Contact:** Destructive to tissues contacted and produces severe burns. The severity of damage and extent of irreversibility increases with length of contact time.  
**Eye Contact:** Direct contact with the eyes can cause irreversible tissue damage and blindness.  
**Ingestion:** Ingestion is likely to cause mouth, throat and gastrointestinal irritation or have adverse effects. Sodium nitrite can cause cyanosis, headache, dizziness, nausea and methemoglobinemia.  
**Chronic Symptoms:** May cause severe skin and eye burns.  
**4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed**  
If you feel unwell, seek medical advice (show the label where possible).  

**SECTION 5: FIRE-FIGHTING MEASURES**  
**5.1. Extinguishing Media**  
**Suitable Extinguishing Media:** Use extinguishing media appropriate for surrounding fire.  
**Unsuitable Extinguishing Media:** None Noted  
**5.2. Special Hazards Arising From the Substance or Mixture**  
**Fire Hazard:** Not flammable  
**Explosion Hazard:** Closed containers may rupture or explode due to steam pressure build-up when exposed to extreme heat. Water may be used to cool closed containers.  
**Reactivity:** Hazardous reactions will not occur under normal conditions.  
**5.3. Advice for Firefighters**  
**Precautionary Measures Fire:** Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.  
**Firefighting Instructions:** Use water spray or fog for cooling exposed containers.  
**Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.  
**Hazardous Combustion Products:** Under fire conditions, may produce fumes, smoke, oxides of carbon and hydrocarbons.  
**Other Information:** Refer to Section 9 for flammability properties.  
**Reference to Other Sections**  
Refer to section 9 for flammability properties.  

**SECTION 6: ACCIDENTAL RELEASE MEASURES**  
**6.1. Personal Precautions, Protective Equipment and Emergency Procedures**  
**General Measures:** Obtain special instructions before clean up. Avoid all contact with skin, eyes, or clothing.  
**6.1.1. For Non-Emergency Personnel**  
**Protective Equipment:** Use appropriate personal protection equipment (PPE).  
**Emergency Procedures:** Evacuate unnecessary personnel.  
**6.1.2. For Emergency Personnel**  
**Protective Equipment:** Equip cleanup crew with proper protection.  
**Emergency Procedures:** Stop leak if safe to do so.  
**6.2. Environmental Precautions**
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and Material for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Heading 8. Exposure controls and personal protection. For further information refer to section 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: Practice good housekeeping - spillage can be slippery on smooth surface either wet or dry.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials: Strong oxidizing agents, strong acids.

7.3. Specific End Use(s)

Inhibitor package for automotive antifreeze or additive package for automotive antifreeze/coolant.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

<table>
<thead>
<tr>
<th>Name</th>
<th>Product Identifier (CAS)</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium Hydroxide</td>
<td>1310-58-3</td>
<td>ACGIH TLV, Ceiling NIOSH, TWA</td>
<td>2 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2 mg/m3</td>
</tr>
<tr>
<td>Sodium Tetraborate Pentahydrate</td>
<td>12179-04-3</td>
<td>NIOSH REL, TWA OSHA PO, TWA</td>
<td>1 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>

8.2. Exposure Controls

Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.


Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Where skin contact may occur, chemical-impervious gloves should be worn.

Eye Protection: Chemical goggles or safety glasses. Use chemical goggles or full face shield when the danger of splashing exists.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Do not breathe dust or mist. Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

Environmental Exposure Controls: Do not allow the product to be released into the environment.

Consumer Exposure Controls: Do not eat, drink or smoke during use.
### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. **Information on Basic Physical and Chemical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Hazy, light amber liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Not available</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>11.0-12.0</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>250-270°F</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Lower Flammable Limit</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper Flammable Limit</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor Pressure (at 20°C):</td>
<td>10 mmHg</td>
</tr>
<tr>
<td>Vapor Density (air =1):</td>
<td>&gt;2.0</td>
</tr>
<tr>
<td>Relative Density</td>
<td>Not available</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.28-1.35</td>
</tr>
<tr>
<td>Solubility</td>
<td>100%</td>
</tr>
<tr>
<td>Partition Coefficient: N-Octanol/Water</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity, Kinematic</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Product is not explosive</td>
</tr>
<tr>
<td>Explosion Data – Sensitivity to Mechanical Impact</td>
<td>Not expected to present an explosion hazard due to mechanical impact</td>
</tr>
<tr>
<td>Explosion Data – Sensitivity to Static Discharge</td>
<td>Not expected to present an explosion hazard due to static discharge</td>
</tr>
</tbody>
</table>

### SECTION 10: STABILITY AND REACTIVITY

10.1. **Reactivity:** Hazardous reactions will not occur under normal conditions.

10.2. **Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).

10.3. **Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.

10.4. **Conditions to Avoid:** Incompatible materials.

10.5. **Incompatible Materials:** Strong oxidizing agents, strong acids.

10.6. **Hazardous Decomposition Products:** If involved in a fire the following decomposition products may be generated: Carbon dioxide, carbon monoxide, nitrogen oxides, hydrogen cyanide (possible in reducing atmospheres).

### SECTION 11: TOXICOLOGICAL INFORMATION

11.1. **Information on Toxicological Effects – Product (Calculation Basis)**

- **Acute Toxicity:** Category 5, (3.1.3.6.1)
- **LD50 and LC50 Data:** Not available
- **Skin Corrosion/Irritation:** Category 1 (3.2.3)
- **Eye Damage/Irritation:** Category 1 (3.3.3)
- **Respiratory or Skin Sensitization:** Not classified
- **Germ Cell Mutagenicity:** Not classified
- **Teratogenicity:** Not classified
- **Carcinogenicity:** Not classified
- **Specific Target Organ Toxicity (Repeated Exposure):** Not classified
Reproductive Toxicity: Not Classified
Specific Target Organ Toxicity (Single Exposure): Not classified
Aspiration Hazard: Not classified
Symptoms/Injuries After Inhalation: Airborne concentrations of mist or spray may cause irritation to the upper respiratory tract.
Symptoms/Injuries After Skin Contact: Destructive to tissues contacted and produces severe burns. The severity of damage and extent of irreversibility increases with length of contact time.
Symptoms/Injuries After Eye Contact: Direct contact with the eyes is destructive to eye tissue and may cause blindness.
Symptoms/Injuries After Ingestion: Swallowing can cause severe irritation of mucous membranes of the mouth, throat, esophagus and stomach.

Chronic Symptoms: Not Classified

11.2. Information on Toxicological Effects - Ingredient(s)
LD50 and LC50 Data:

<table>
<thead>
<tr>
<th>Sodium Nitrate (7632-00-0)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 – Oral Mouse</td>
<td>175 mg/kg</td>
</tr>
<tr>
<td>Potassium Hydroxide (1310-58-3)</td>
<td></td>
</tr>
<tr>
<td>LD50 – Oral Rat</td>
<td>273 mg/ kg</td>
</tr>
<tr>
<td>Sodium Tetraborate Pentahydrate (12179-04-3)</td>
<td></td>
</tr>
<tr>
<td>LD50 – Oral Rat</td>
<td>3305 mg/kg</td>
</tr>
</tbody>
</table>

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity
Ecology - General: Not classified

<table>
<thead>
<tr>
<th>Sodium Nitrate (7632-00-0)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 – Fish</td>
<td>7.7 mg/l 96 hour</td>
</tr>
<tr>
<td>LC50 – Daphnia</td>
<td>12.5 mg/l 48 hour</td>
</tr>
<tr>
<td>Potassium Hydroxide (1310-58-3)</td>
<td></td>
</tr>
<tr>
<td>LC50 – Fish</td>
<td>80 mg/l 96 hour</td>
</tr>
<tr>
<td>Sodium Tetraborate Pentahydrate (12179-04-3)</td>
<td></td>
</tr>
<tr>
<td>LC50 – Fish</td>
<td>125 mg/l 96 hour</td>
</tr>
<tr>
<td>EC50 – Daphnia</td>
<td>133 mg/l 48 hour</td>
</tr>
<tr>
<td>EC50 – Algae</td>
<td>40 mg/172 hour</td>
</tr>
</tbody>
</table>

12.2. Persistence and Degradability
Not available

12.3. Bioaccumulative Potential
Not available

12.4. Mobility in Soil
Not available

12.5. Other Adverse Effects
Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods
Sewage Disposal Recommendations: Do not empty into drains; dispose of this material and its container in a safe way. Do not empty into drains. Do not dispose of waste into sewer.
Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT
Shipping Name: Non-Hazardous
Hazard Class: None
DOT Identification No: None
Packing Group: None
Label: Non-Hazardous
DOT Class: 55

14.2. In Accordance with IMDG
Not regulated for transport

14.3. In Accordance with IATA
Not regulated for transport

14.4. In Accordance with TDG
Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

SARA Section 311/312 Hazard Classes
Not Hazardous

15.2. US State Regulations
None noted

15.3. Canadian Regulations

| WHMIS Classification | Not Classified |

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date: 07/26/2015

Other Information: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

Party Responsible for the Preparation of This Document
Additives Plus
3412 Pemberton Sq. Blvd.
Suite 2-317
Vicksburg, MS 39180
Tel: 303-916-0639 Fax: 601-714-1602
Emergency Number: CHEMTREC 800-424-9300

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.